



"F" (.257) TAP DRILL - $\frac{1}{8}$ DEEP
 $\frac{5}{16}$ -24 U.S.F. TAP - $\frac{3}{8}$ DEEP
 P.D. .2854 - 4 HOLES

(C) TAPER $\frac{3}{32}$

$\frac{1}{8}$ DRILL TO THIS DEPTH

$\pm .0005$
 .500 REAM
 $\frac{1}{32} \times 90^\circ$ CO-SINK

#4 (.209) TAP DRILL THRU
 $\frac{1}{4}$ -24 U.S.F. TAP THRU
 P.D. .2229 - 6 HOLES

#22 (.157) DRILL

DO NOT SCALE PRINT. WORK TO DIMENSIONS GIVEN. TOLERANCE $\pm .010$ ON ALL FRACTIONAL DIMENSIONS.									
				E	Z WAS $\frac{1}{16}$	7-31-28	MATERIAL # 195	NAME	
				D	CHAMFER ADDED	7-31-28	ALUMINUM CASTING	WATER PUMP COVER	
				C	$\frac{3}{32}$ & I DIMEN. ADDED	7-31-28	HEAT TREATED	DR. L.C.	PART
				B	$\frac{3}{32}$ WAS $\frac{1}{16}$	7-31-28	NO REQ'D. 1	SK'D. W.U.I.	NO. J-768
				A	$\frac{21}{32}$ WAS $\frac{5}{8}$	7-31-28	SCALE FULL	APPR.	
						7-25-28	DATE		RECORD