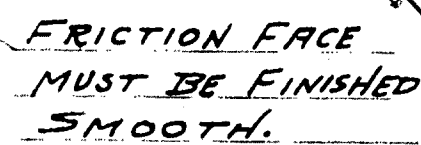


5610 REAM 6 HOLES
5625 EQUALLY SPACED



$\phi \times 45^\circ$ CHAMFER.

FOR USE WITH LONG-MODEL 31-A CLUTCH

TO BE IN STATIC BALANCE WITHIN 1.00-OUNCE INCH:

BRINELL HARDNESS 196 TO 217

FINISH ALL OVER
REMOVE BURRS

[illegible]