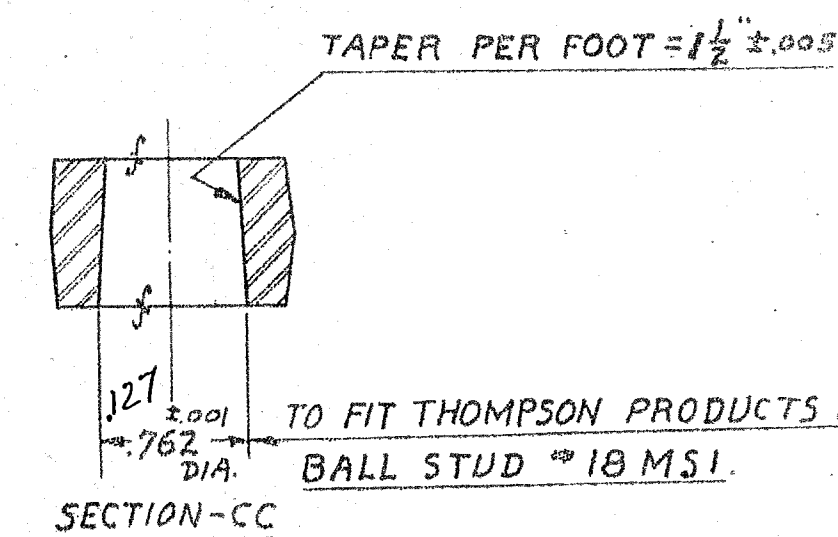
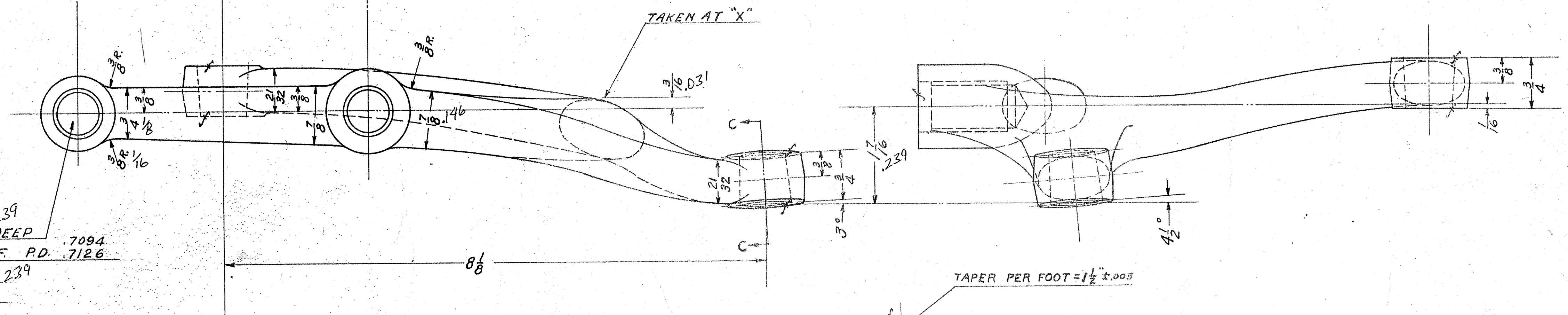


TAP DRILL  $1\frac{1}{16}$  DEEP  
 TAP  $\frac{3}{4}$  18 U.S.F. P.D. .7094  
 DEPTH  $1\frac{1}{16}$  DEEP  
 C' BORE  $\frac{1}{16}$   
 DEPTH  $\frac{3}{16}$   
 2- HOLES.



NORMALIZE & HEAT TREAT TO SHOW  
 BRINELL HARDNESS OF 269-241.

MATERIAL				NAME			
COL. AXLE-G14				DOUBLE STEERING ARM			
STEEL				DR. W.U.I.			
NO. REQD. 1				CND.			
SCALE: FULL SIZE				APD.			
DATE				NO. J-2515			
8-18-28							