POLISH & BUFF RIM $\frac{5}{8}$ FROM EDGE
SCRATCH BRUSH RIBS & CENTER

$\frac{9}{32}$ DRILL - 22 HOLES
$\frac{13}{32}$ DIA. SPOT FACE

DISC GRIND FINISH
TO BE FLAT WITHIN .006

MUST BE FREE FROM POROSITY

DO NOT SCALE PRINT. WORK TO DIMENSIONS GIVEN. TOLERANCE ±.010 ON ALL FRACTIONAL DIMENSIONS.

			MATERIAL ALUMINUM CASTING	NAME CYLINDER WATER PLATE	
			NO. REQ'D. 3		
A	POROSITY NOTE ADDED	7-1928	SCALE FULL	DR. L.C.	PART NO. J-114
			DATE 3-7-28	C'K'D. [illegible]	
				APPR. [illegible]	

A