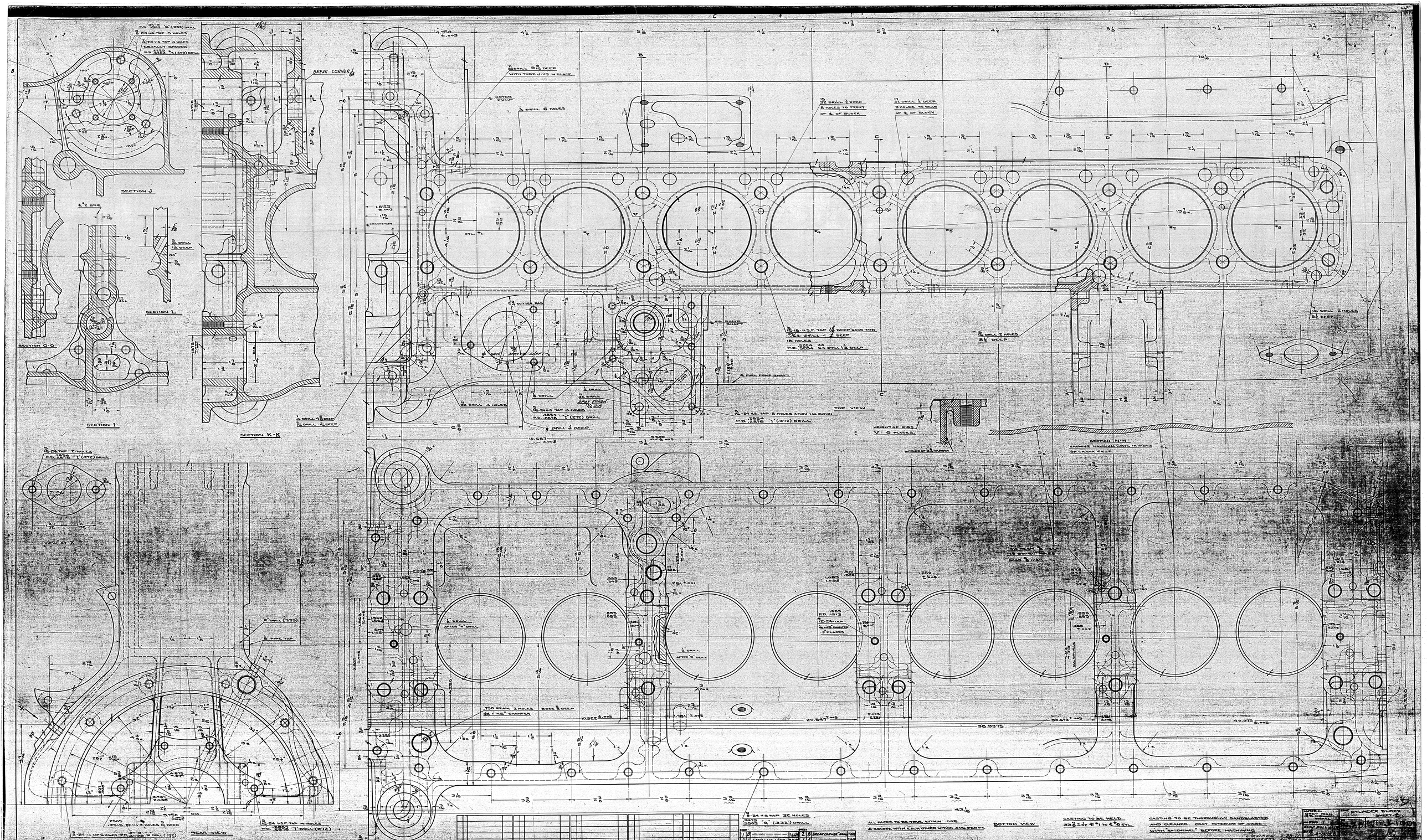
SECTION J
SECTION L
SECTION O-O
SECTION I
SECTION K-K
BREAK CORNER
TOP VIEW
SECTION N-N
SHOWING MAXIMUM WAVE IN SIDES OF CRANK CASE
REAR VIEW
BOTTOM VIEW
ALL FACES TO BE TRUE WITHIN .005
2 SQUARE WITH EACH OTHER WITHIN .005 PER FT.
CASTING TO BE HELD
CASTING TO BE THOROUGHLY SANDBLASTED AND CLEANED. COAT INTERIOR OF CASE WITH "ENGENEHEL" BEFORE MACHINING
CYLINDER BLOCK
SHEET 2